Thus, I came to the conclusion that the designer of a new system must not only be the implementer and first large–scale user; the designer should also write the first user manual.

The separation of any of these four components would have hurt TEX significantly. If I had not participated fully in all these activities, literally hundreds of improvements would never have been made, because I would never have thought of them or perceived why they were important.

But a system cannot be successful if it is too strongly influenced by a single person. Once the initial design is complete and fairly robust, the real test begins as people with many different viewpoints undertake their own experiments.

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## Introduction

Water along with small polar molecules and lipophilic drugs are konwn to corss the barrier. Larger polar molecules and hydrophilic(?hydrophyllic) organic molecules, including plasma preoteins(血浆蛋白), do not penetrate well.