Example with mkiv:

With \tfd:

$$Q,Y,N,P,Y,Z, \quad PY\,R$$

With \bf

Q,**Y**,**N**,**P**,**Y**,**Z**,   **PYR**

With normal LM math fonts:

$Q,Y,N,P,Y,Z, \quad PY\,R$

Now with \setupmathematics[autopunctuation=no]

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